

Real-time quality measurements in biogas and biomethane

Benefits at a glance

- High quality, repeatable and fast measurements
- Low maintenance
- Reliable in harsh environments
- Accurate and real-time measurements
- NIST traceable calibrations

Summary: Biogas is on its way to becoming a staple in the movement to reduce our carbon footprint on the planet. Biogas is a renewable source of energy that comes from a variety of sources. Once biogas is formed within the anaerobic digester, it is processed to remove unwanted contaminants such as H₂O, CO₂, and H₂S. In nature, biogas is formed when organic matter is broken down by bacteria through a natural biochemical process. With the utilization of anaerobic digesters, this natural process is now being replicated by large and small biogas producers.

Challenge: post processing – meeting gas quality requirements

After biogas is processed, the concentration of methane is 97–99%, earning the name biomethane. Once the gas is processed to biomethane, it



J22 TDLAS gas analyzer

Typical composition of biogas pre- and post-processing:

Chemical		Before processing	After processing
Methane	CH ₄	50–80%	97–99%
Carbon dioxide	CO ₂	20–50%	1–3%
Nitrogen	N ₂	10–20%	0–2%
Oxygen	O ₂	0–2%	<1000 ppmv
Hydrogen sulfide	H ₂ S	0–0.3%	<4 ppmv
Water	H ₂ O	0–90% (RH)	<10 0 ppmv

is injected into an interconnect pipeline where it is subjected to a custody transfer measurement. During this measurement, the biomethane must meet industry standards and local and regional regulations.

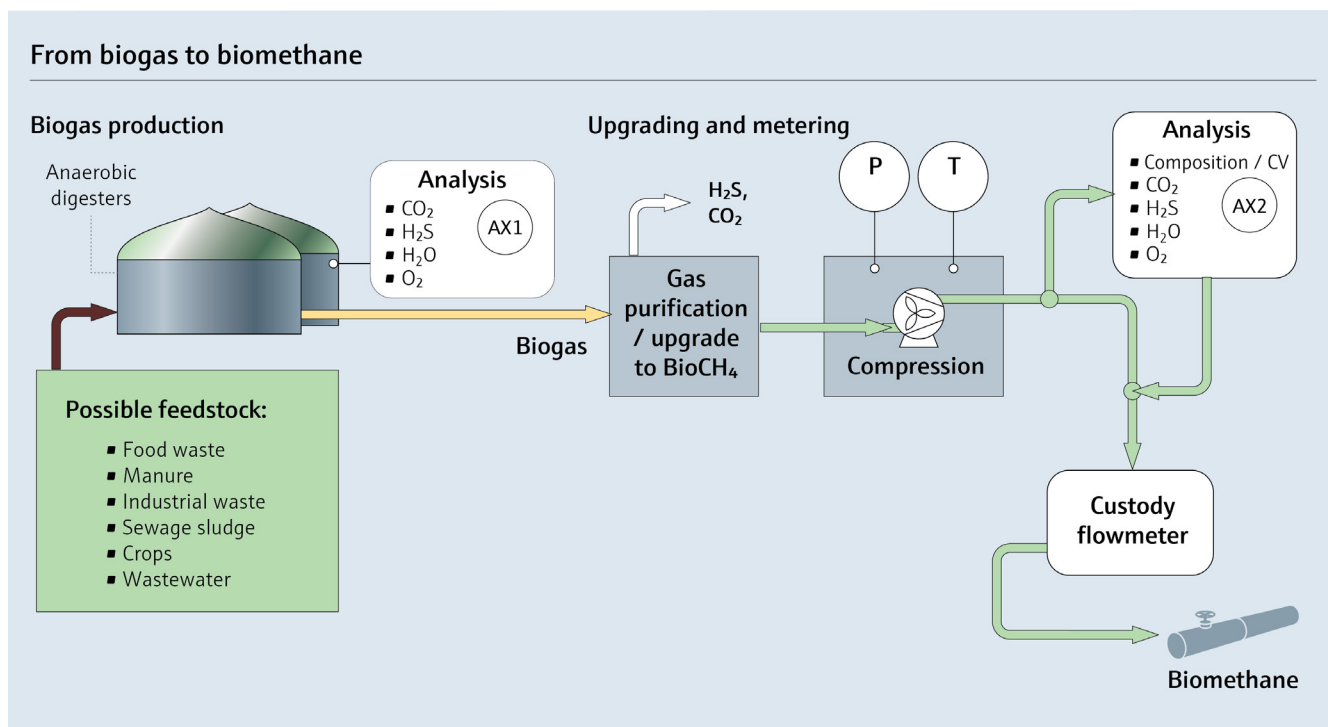
These standards specify the minimum levels of contaminants (H_2O , CO_2 , H_2S and O_2) allowed in biogas to be injected and mixed into natural gas pipelines. Current industry standards for injection into the pipeline gas by utilities companies are aligned with the regulatory

requirements for natural gas pipelines. If the biomethane meets industry standards, it is then transferred to a transmission pipeline for distribution.

The industry standards and governmental regulations are set to keep the public safe and sustain the integrity of the pipeline infrastructure. High levels of contaminants H_2O , CO_2 , H_2S and O_2 cause corrosion in pipelines and can negatively affect combustion in generators.

Basic flow of biogas products

The process map shows a simple diagram that exemplifies a basic biogas system. The most common sources of methane are dairy farms and livestock, landfills, and wastewater.



Anaerobic digester: AX1

H₂O: SS500* J22 CO₂: SS2100a/i H₂S: SS2100 O₂: OXY5500

Post-gas processing: AX2

H₂O: J22 CO₂: SS2100a/i H₂S: SS2100 O₂: OXY5500

Multi-component*

SS2100 2-Pack (H₂S & H₂O or H₂S & CO₂)

SS2100 2-Pack + OXY5500 (H₂S, H₂O, O₂)

SS2100 3-Pack (H₂S, H₂O, CO₂)

SS2100 3-Pack + OXY5500 (H₂S, H₂O, CO₂, O₂)

*These products available with CSA Class I Div 2 certifications only.

Our Solution: Our analyzers employ tunable diode laser spectroscopy (TDLAS) that detects and measures the concentration of molecular compounds (H_2O , H_2S , CO_2) in gas streams. The rugged nature of our laser-based analyzers has allowed them to be used in natural gas pipelines with very little maintenance, no interference, and with no detrimental effects from glycol, methanol, amine, H_2S and moisture. Since its inception, this technology has demonstrated its reliability in thousands of installations worldwide.

Our TDLAS-based analyzers require no calibration in the field and the calibration is stable for the life of the analyzer; however, validation of H_2O , H_2S , and CO_2 concentration is simple to perform.

For performance specifications, please click the links below:

- [Moisture in natural gas](#)
- [CO₂ in natural gas](#)
- [H₂S in natural gas](#)
- [O₂ in natural gas](#)



SS500 TDLAS H₂O analyzer



J22 TDLAS gas analyzer



SS2100 TDLAS gas analyzers



OXY5500 optical oxygen analyzer

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